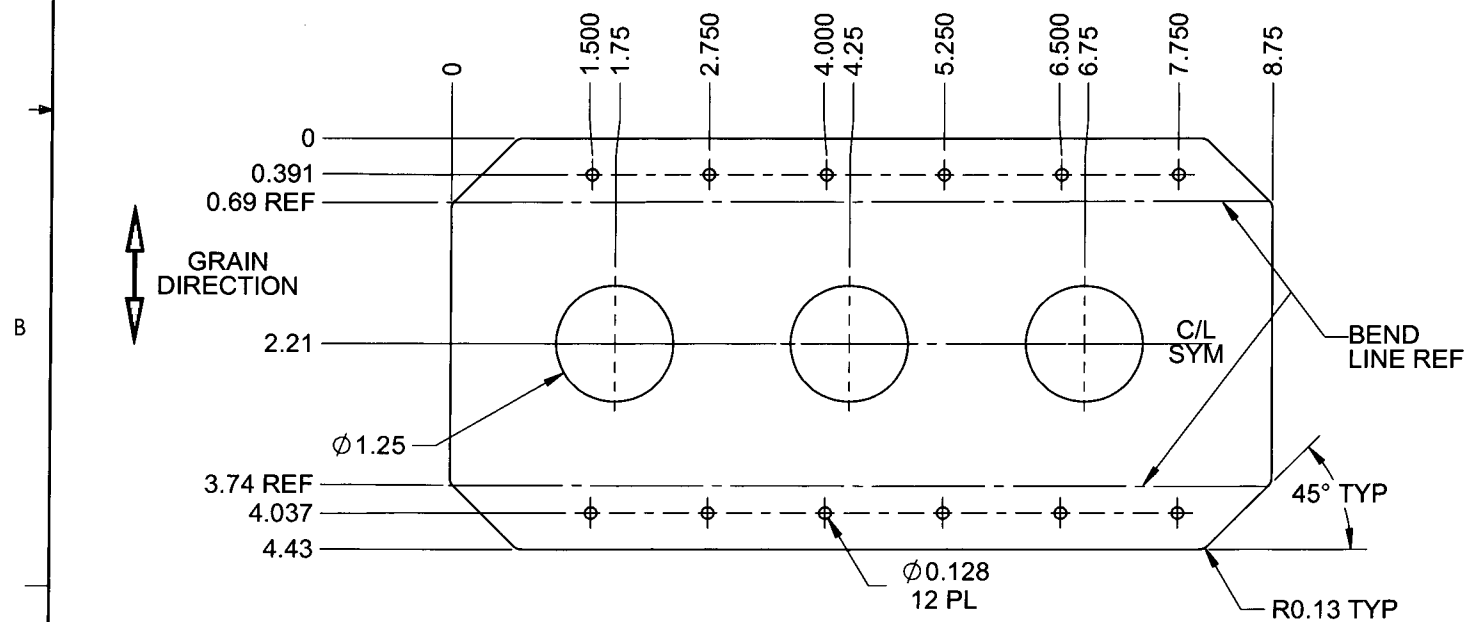
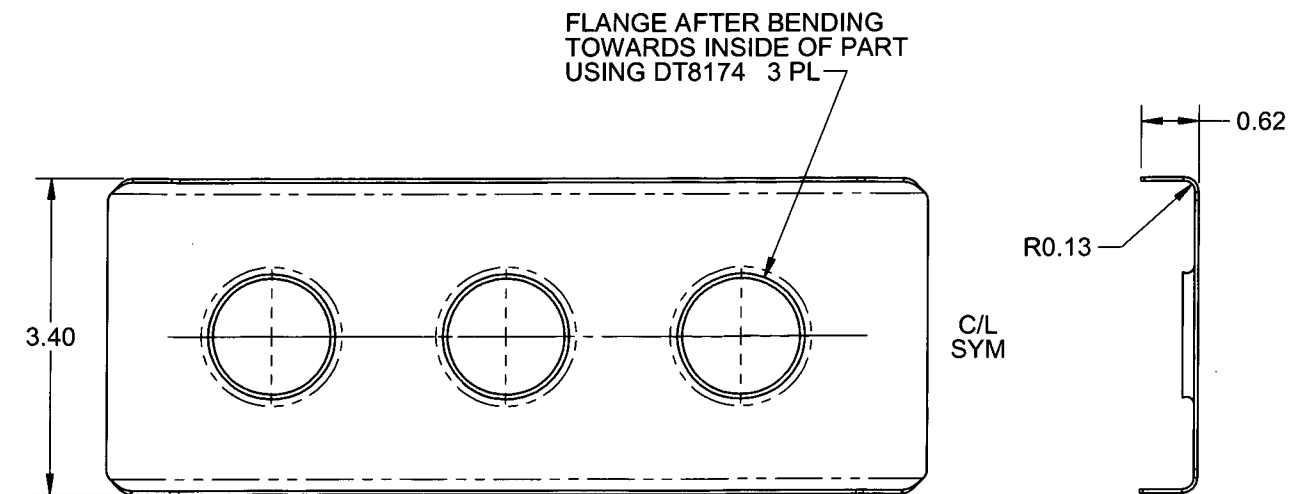


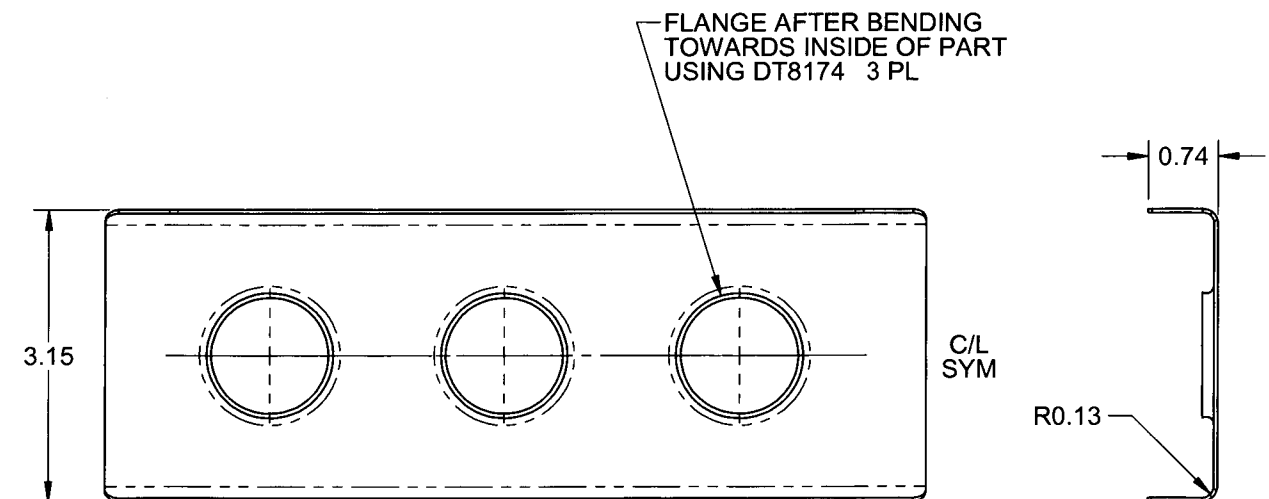
D4965-1F FLAT PATTERN



D4965-3F FLAT PATTERN



D4965-1 STEP SPACER



D4965-3 STEP SPACER

NOTES:

- 1) MATERIAL: D4965-1: MAKE FROM D4965-1F
D4965-3: MAKE FROM D4965-3F
D4965-1F/-3F: 2024-T3 ALUMINIUM SHEET 0.040" THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209
(REF DART SPEC M2024T3S.040)
- 2) FINISH: D4965-1/-3: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D4965-1/-3: 0.14 lbs
- 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D4965-1F_REV A.DXF" AND "D4965-3F_REV A.DXF"

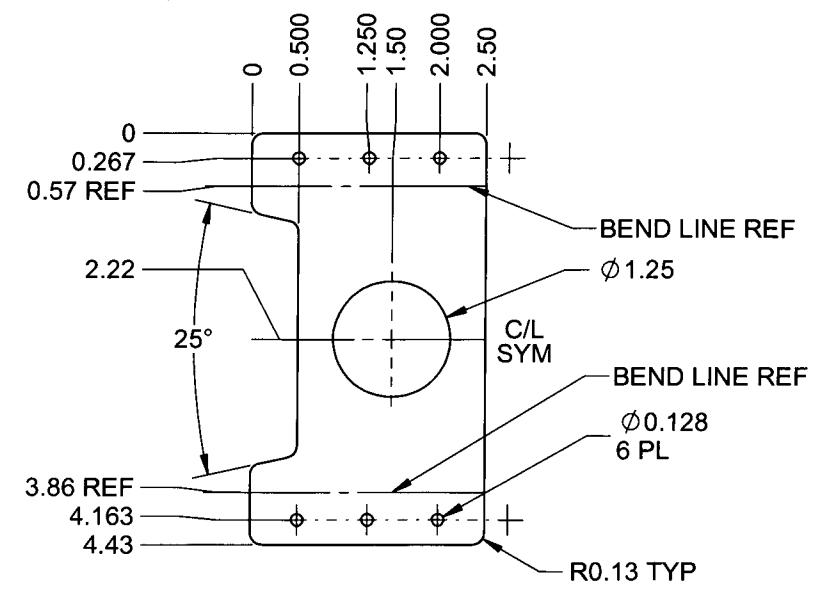
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A	NEW ISSUE	DB	13.10.24
REV.	DESCRIPTION	BY	DATE
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DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. A
MFG. APPR.	DD	D4965	SHEET 1 OF 2
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	STEP SPACER	NTS
DATE	13.12.17	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

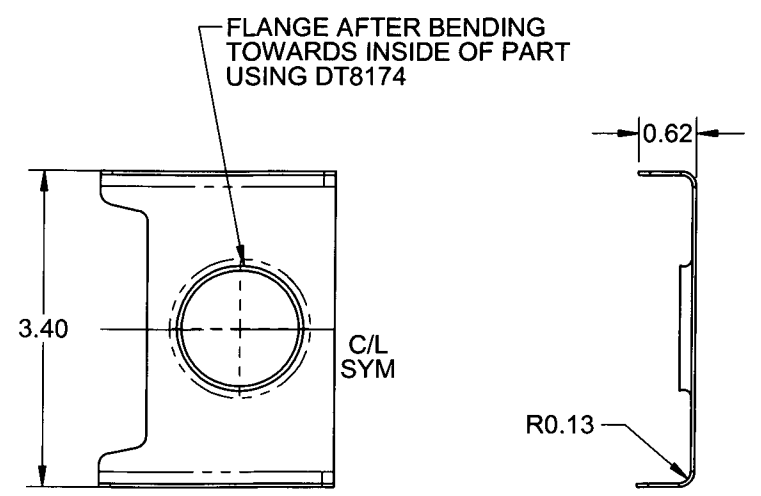
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2014-01-07

8 7 6 5 4 3 2 1

GRAIN
DIRECTION

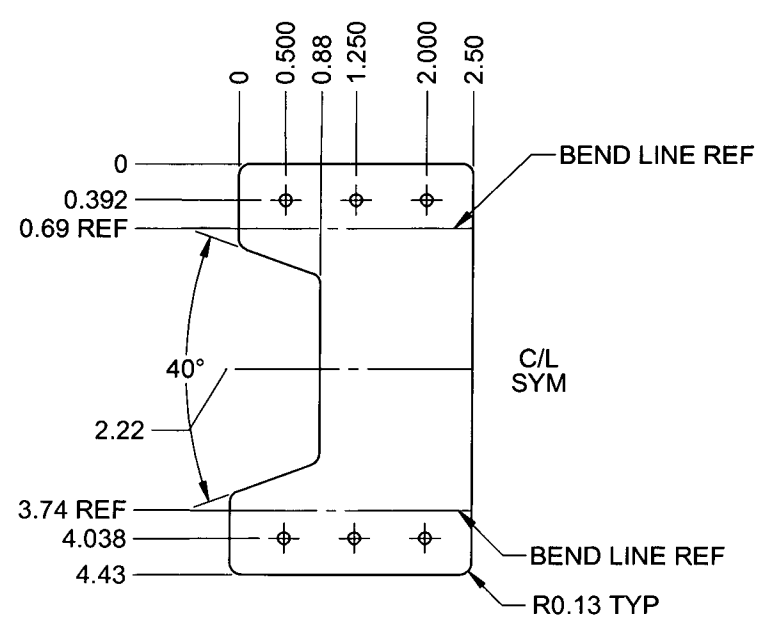


D4965-5F FLAT PATTERN

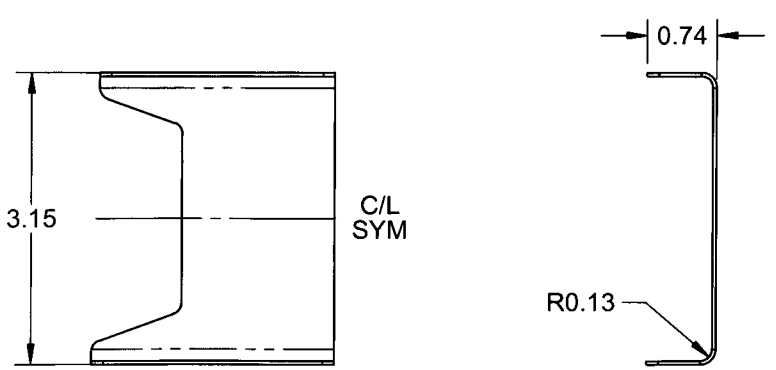


D4965-5 STEP SPACER

GRAIN
DIRECTION



D4965-7F FLAT PATTERN



D4965-7 STEP SPACER

- NOTES:**
- 1) MATERIAL: D4965-5: MAKE FROM D4965-5F
D4965-7: MAKE FROM D4965-7F
D4965-5F/-7F: 2024-T3 ALUMINIUM SHEET 0.040" THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S.040
 - 2) FINISH: D4965-5/-7: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D4965-5/-7: 0.01 lbs
 - 8) ALL NON DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D4965-5F_REV A.DXF" AND "D4965-7F_REV A.DXF"

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	DD	D4965	SHEET 2 OF 2
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